

Specification for LiFePO4 Battery

| Pack Model: | LFP12.8-50 |
|-------------|--------------------------|
| Cell Model: | LiFePO4 Battery 3.2V50Ah |
| Pack: | 4S |
| Voltage: | 12.8V |
| Capacity: | 50Ah/640Wh |



1. Scope

This specification only applies to the reference battery in this specification and manufactured by Our company.

2. Rating

| | ltem | Rating | Note |
|-----------------|---------------------------------|---|---|
| | Туре | LiFePO4 Battery | |
| | Pack Method | 45 | |
| | Nominal Capacity | 50Ah | Discharge : 0.5C Cut-off Voltage:10V |
| | Minimum Capacity | 48Ah | Discharge : 0.5C Cut-off Voltage:10V |
| | Nominal Voltage | 12.80V | |
| | Energy | 640Wh | |
| | Charge Voltage | 14.60V | |
| | Discharge cut-off Voltage | 10V | |
| Battery Pack | Charge Method | CC/CV | |
| | Standard Charge Current | ≤ 60A | |
| | Max.Charge Current | ≤ 60A | |
| | Standard Discharge Current | ≤ 60A | |
| | Max.Continues Discharge current | ≤ 60A | |
| | Cycle Life | ≥ 6000 times | 80% DOD |
| | Internal Impedance | ≤ 6mΩ | |
| | Dimension | L230 x W138 x H208 mm | ABS |
| | Terminal | M6 | |
| | Communication interface | Bluetooth | |
| | Monitoring software | Арр | |
| | Weight | Approx. ≈6.0kg | |
| | Working Temperature Range | Charge: 0°C40°C Discharge: -10°C55°C | |
| | Storage Temperature | 0°C40°C(Recommendation 23±2°C) | |

3. Protection Circuitry Function

| | | Specification | | | |
|-------------------|---------------|---------------|---------|---------|------|
| Features | Test items | Minimum | Typical | Maximum | Unit |
| | | value | value | value | |
| Operating Voltage | voltage range | 10.00 | / | 14.60 | V |



| | Test items | Specification | | | |
|--------------------------|---|---------------------|------------------|------------------|------|
| Features | | Minimum value | Typical value | Maximum value | Unit |
| | Charge current (continuous) | / | / | 60 | Α |
| Working current | Discharge current (continuous) | / | / | 60 | Α |
| | Charger Voltage (CC-CV) | 14.60 | | | V |
| | Overcharge protection voltage | 3.60 | 3.65 | 3.70 | V |
| Charging protection | Overcharge protection delay time | 1000 | 2000 | 3000 | mS |
| | Overcharge protection recovery voltage | 3.45 | 3.50 | 3.55 | V |
| | Over discharge protection voltage | 2.45 | 2.50 | 2.55 | V |
| Discharge protection | Over-discharge protection delay time | 1000 | 2000 | 3000 | mS |
| | Over-discharge protection recovery | 2.90 | 3.00 | 3.10 | V |
| | Charge overcurrent protection value | 70 | 80 | 90 | Α |
| | Charge overcurrent delay | 7 | / | 13 | S |
| | Charge Overcurrent Release Recovery Condition | Delay 32S release | | | |
| | Discharge overcurrent 1 Protection current value | 70 | 80 | 90 | Α |
| Overcurrent Protection | Discharge overcurrent 1 protection delay | 50 | 100 | 200 | mS |
| | Discharge overcurrent 2 Protection current value | 160 | 210 | 260 | Α |
| | Discharge overcurrent 2 protection delay | / | / | / | / |
| | Discharge overcurrent protection recovery condition | / | | | |
| Short circuit protection | Short circuit protection delay time | 200 | / | 600 | uS |
| Short circuit protection | Short circuit protection recovery | Disconnect the load | | | |
| | Balance turn-on voltage | 3.35 | 3.40 | 3.45 | V |
| Dalamas formation | Balance opening differential pressure | / | 15 | / | mV |
| Balance function | Balance mode | Charging balance | | | |
| | Balance current | 40 | / | 60 | mA |
| | Charging high temperature protection value | 63 | 65 | 67 | °C |
| | Charging high temperature protection release value | 53 | 55 | 57 | °C |
| | Charging low temperature protection value | -1 | 1 | 3 | °C |
| Temperature | Charging low temperature protection release value | -8 | 10 | 12 | °C |
| protection | Discharge high temperature protection value | 73 | 75 | 77 | °C |
| | Discharge high temperature protection release value | 63 | 65 | 67 | °C |
| | Discharge low temperature protection value | -12 | -10 | -8 | °C |
| | Discharge low temperature protection release value | -2 | 0 | 2 | °C |



| | | Specification | | | |
|---------------------|---------------------------------------|--|---------|---------|------|
| Features | Test items | Minimum | Typical | Maximum | Unit |
| | | value | value | value | |
| Internal resistance | Discharge circuit internal resistance | / | 5 | 10 | mR |
| Self-consumption | Operating mode | / | / | 20 | mA |
| | Sleep mode | / | / | 200 | uA |
| | Sleep Conditions and Delays | No current, communication, delay 10S in protection | | | |
| | | state | | | |

4. Performance

4.1 Standard Test Condition

The battery shall be evaluated within 1 month from the arrival date.

Unless otherwise stated in these specifications, the following test shall be carried out in an ambient temperature of 20±5 $^{\circ}$ C, relative humidity of 65±20%

Discharge capacity when the battery is discharged at 25A to 10V after being standard charged. Five cycles are permitted for this test. The test shall be terminated at the end of the first cycle which meets the requirement.

4.2 Testing Instrument or Apparatus

4.2.1 Dimension Measuring Instrument

The dimension measurement shall be implemented by instruments with equal or more precision scale of 0.01mm specified.

4.2.2 Voltmeter and Ammeter

Voltmeters and ammeters shall be equal or more precision instruments of $10K\Omega/V$ and 0.01Ω .

4.2.3 Impedance Meter

Impedance shall be measured by a sinusoidal alternating current method (1kHz LCR meter)

4.3 Standard Charge

CC-CV Charge with constant current to stated voltage, then charge with constant voltage to cut-off current

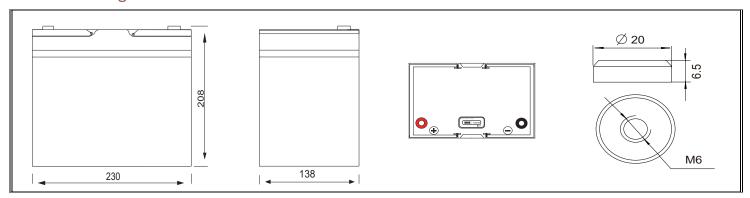
4.4 Standard Discharge

Standard discharge means discharging at 25A down to 10V

5. Appearance

It shall be free from any defects such as scratch, contamination and leakage.

6. Pack Drawing











| Packing List | | | | |
|---------------|---------------------------------|-----|------|--|
| Serial number | Material packing list | Qty | Unit | |
| 1 | 12.8V 50ah lifepo4 battery pack | | Pcs | |
| 2 | M6 Screw/with gasket | | Pcs | |
| 3 | Specification | 1 | Part | |

7. Battery operation instruction

7.1 Charging

Charging current: Do not surpass the biggest charging current which in this specification.

Charging voltage: Do not surpass the highest voltage which in this specification $\!\!\!\!\!\circ$

Charge temperature: The charge temperature is in according to this specification.

Please do not continuously charge the battery over 8hours.

7.2 Discharging

Discharge current: Do not surpass the biggest discharge current which in this specification.

Discharge voltage: Do not be less than the lowest voltage which is in this specification.

Discharge temperature: The discharge temperature is in according to this specification

7.3 Over-discharges

After the short time excessively discharges charges immediately cannot affect the use, but the long time excessively discharges can cause the battery the performance, battery function losing. The battery long-term



has not used, has the possibility to be able to be at because of its automatic flashover characteristic certain excessively discharges the condition, for prevented excessively discharges the occurrence, the battery should maintain the certain electric quantity.

7.4 Storing the Batteries

The battery should store in the product specification book stipulation temperature range. If has surpasses above for 3 months the long time storage, suggested you should carry on additional charge to the battery.

8. Warranty

As long as the cell is treated in accordance with this Product Specification and / or Handling Precautions and Prohibitions, Supplier warrants that the cell should be free from any defect for a period of 60 months (25°C or less) from the date of shipment or for 2000 cycles, whichever comes earlier.

9. Caution

Please read the manual carefully before using it in order to ensure proper use of the battery. Series-parallel instruction:

- Max support 4 module in parallel and 4 module in series
- ©The parallel modules must have the same voltage, the same capacity, and the same batch;
- After parallel connection, only diffuser capacity is allowed, and the charge and discharge current is not increased

10. Warnings

To prevent the possibility of the battery from leaking, heating, fire, Please READ this specification carefully before usage and observe the following precautions:

- When recharging, use the LiFePO4 battery charger specifically for that purpose
- Opo not strike battery with any sharp edge parts, such as Ni-tabs, pins and needles
- O Do not immerse the battery in water and seawater
- Opo not use and leave the battery near a heat source as fire or heater
- Opo not reverse the position and negative terminals
- Opo not connect the battery to an electrical outlet
- Opo not discard the battery in fire or heat it
- The battery tabs are not so stubborn especially for aluminum tab. Do not bend tab.
- Opo not short-circuit the battery by directly connecting the positive and negative terminal with metal object.
- Opo not transport and store the battery together with metal objects such as necklaces, hairpins etc.
- Opo not directly solder the battery and pierce the battery with a nail or other sharp object



11. Others

- © The customer is requested to contact OUR COMPANY in advance, if and when the customer needs other applications or operating conditions than those described in this document. Additional experimentation may be required to verify performance and safety under such conditions.
- ©OUR COMPANY will take no responsibility for any accident when the battery is used under other conditions than those described in this Document.
- ©OUR COMPANY will inform, in a written form, the customer of improvement(s) regarding proper use and handing of the battery, if it is deemed necessary.

12. APP Operation Instruction

If the battery comes with telecommunication function, please contact us for User Manual of APP or PC operation